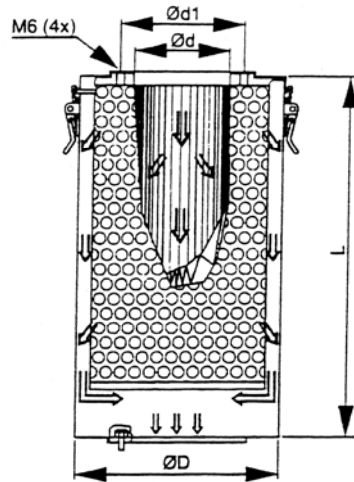


## Maintenance Instructions

Filter for side channel blowers type: SC10, SC20, SC30, SC40 and SC50



### Assembly

Unlock the two hatches and remove the cartridge. Mount the unit on the fan with the gasket in-between, using the attached screws. Insert the cartridge and lock the hatches.

### Cleaning

The filter may not be cleaned using any fluid or compressed air.

### Spare Parts

When the filter is clogged the cartridge needs to be replaced. Order a new cartridge using the tabled below.

Filter	Article number	Blower type	Cartridge	Cartridge article number	ØD	Ød	L	Ød1
G20	113 770 125	SC10, SC20	PG 20	113 771 125	156	51	374	68
F20	113 770 126	SC10, SC20	FG 20	113 771 126	156	51	374	68
G30	113 770 270	SC30	PG 30	113 771 125	156	63	374	68
F30	113 770 271	SC30	FG 30	113 771 126	156	63	374	68
G40	113 770 330	SC40	PG 40	113 771 330	219	76	394	110
F40	113 770 331	SC40	FG 40	113 771 331	219	76	394	110
G50	113 770 411	SC50	PG 50	113 771 330	219	101	394	130
F50	113 770 412	SC50	FG 50	113 771 331	219	101	394	130

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